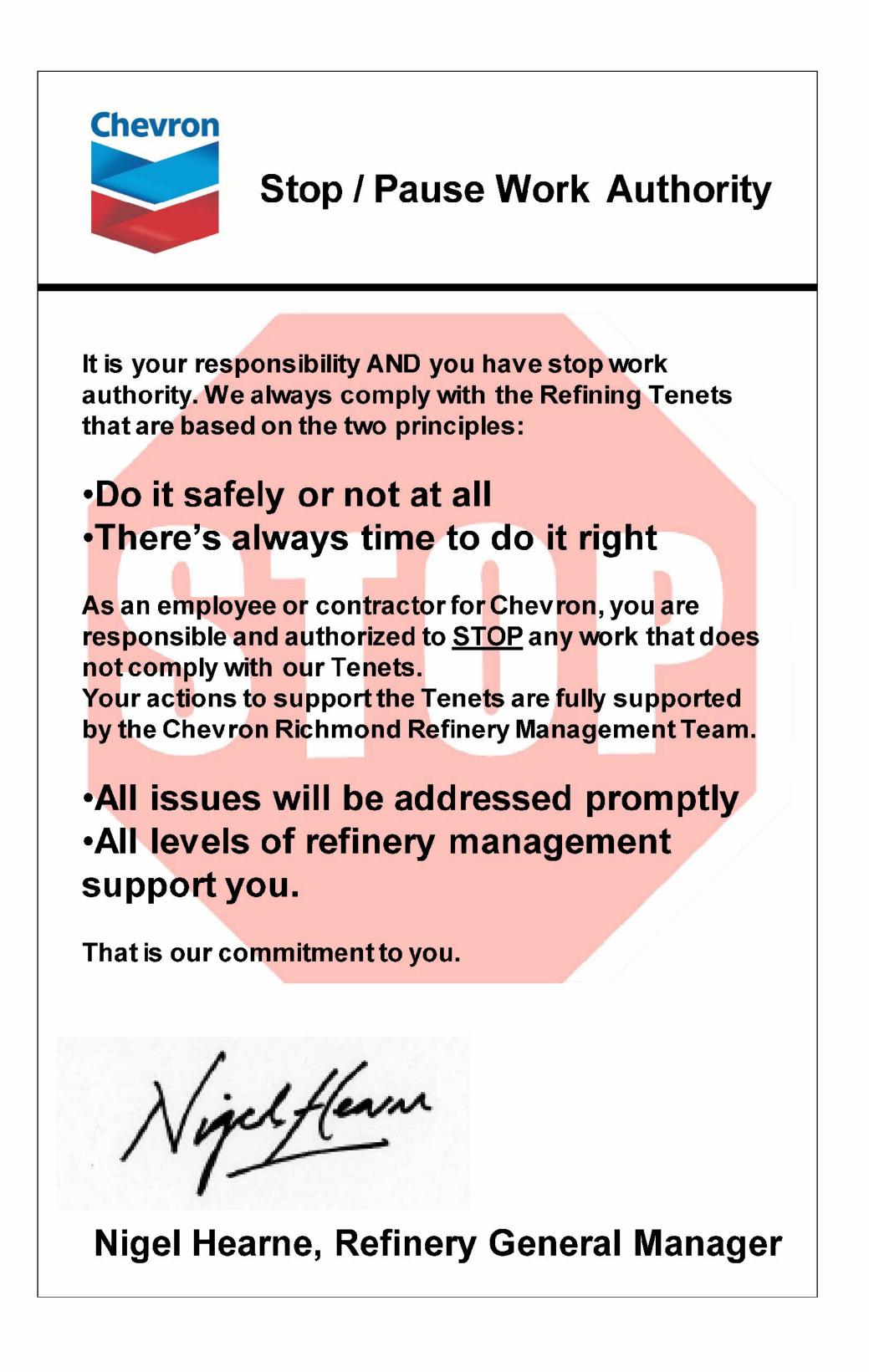
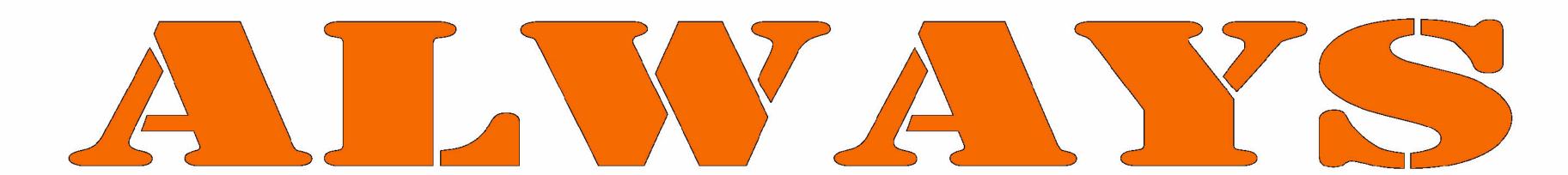
Stop/ Pause Work Authority



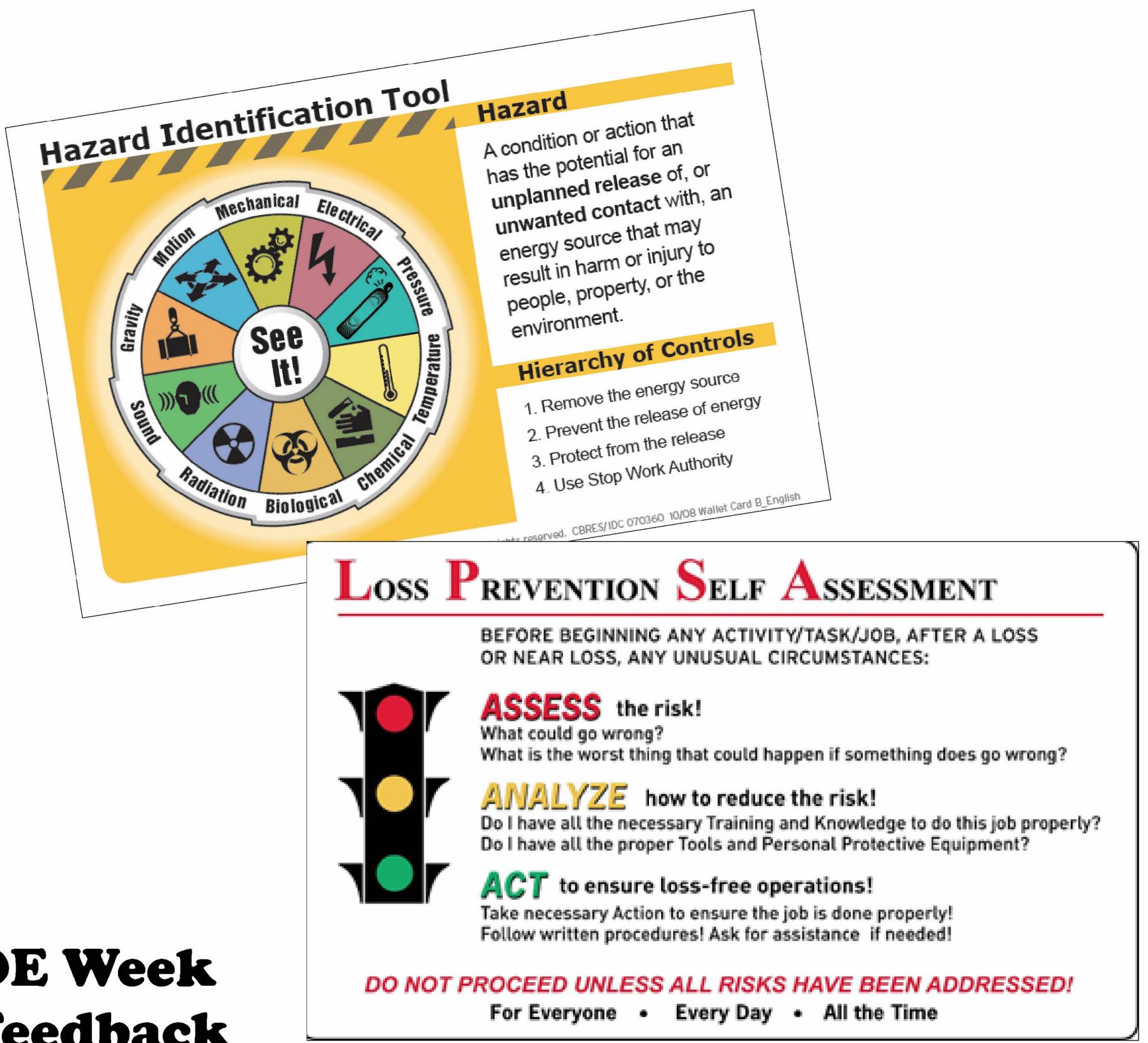


OE Week Feedback

As Leaders, we can promote Stop/ Pause Work Authority by having conversation about SWA before every shift, recognize and share back positives of SWA, reinforce that people have the authority to use and receive SWA, and support our peers in using SWA.

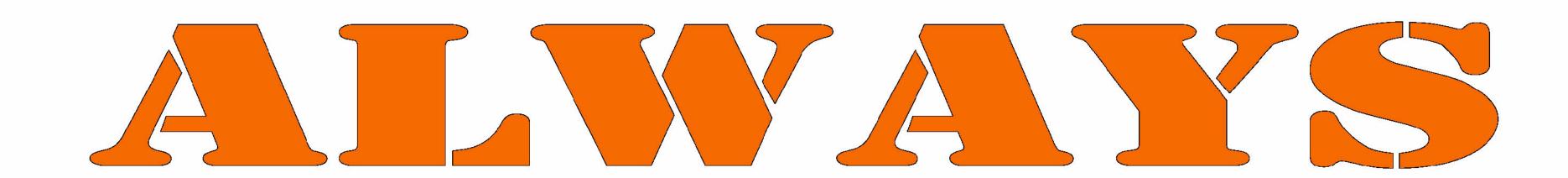


Hazard Identification/ Risk Recognition



OE Week Feedback

Our sense of vulnerability goes hand in hand with excellence in Hazard Identification and Risk Recognition for all of our tasks. We need to continue to engrain risk recognition for all of our tasks by asking ourselves, "Where am I are being complacent", and "What's the worst thing that can happen if something does go wrong"?



Tenets of Operation



Tenets of Operation

- Always operate within design and environmental limits.
- Always operate in a safe and controlled condition.
- Always ensure safety devices are in place and functioning.
- Always follow safe work practices and procedures.
- Always meet or exceed customers' requirements.

- Always maintain integrity of dedicated systems.
- Always comply with all applicable rules and regulations.
- 8. Always address abnormal conditions.
- Always follow written procedures for high-risk or unusual situations.
- Always involve the right people in decisions that affect procedures and equipment.

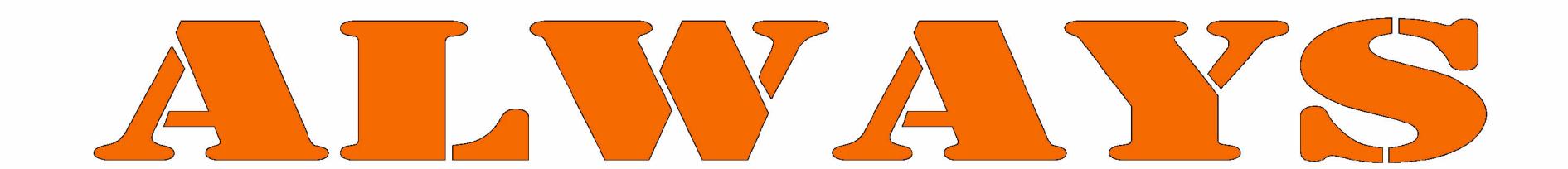
Our work is guided by two key principles:

Do it safely or not at all
There is always time to do it right

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OE Week Feedback

As Leaders, we need to take personal responsibility to make sure everyone feels comfortable using the Tenets, procedures, SWPs with excellence. We need to coach the right behaviors, and be sensitive of when we are pushing the work. By focusing on the right behaviors (appropriate for the task), we'll prevent situations where people feel rushed and we will avoid performing the poor quality work.



Operational Discipline

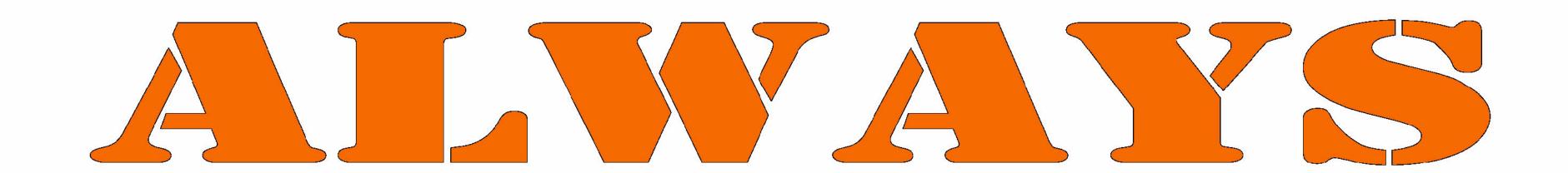
Every Task, the Right Way, Every Time.

OE Week Feedback

All tasks should be thought of as critical - to be performed correctly every time. We need to ensure people are trained and using the tools we have.

Consistent implementation of Safety Work Practices – LOTO and JJSV are critical tasks which need to be correct 100% of the time. Also, identifying, "valve normal" status (open or close), and identify which Procedures apply to each job.

We need to confirm that what we just did (actions taken) were what was intended and correct.



Take 5 to Recognize



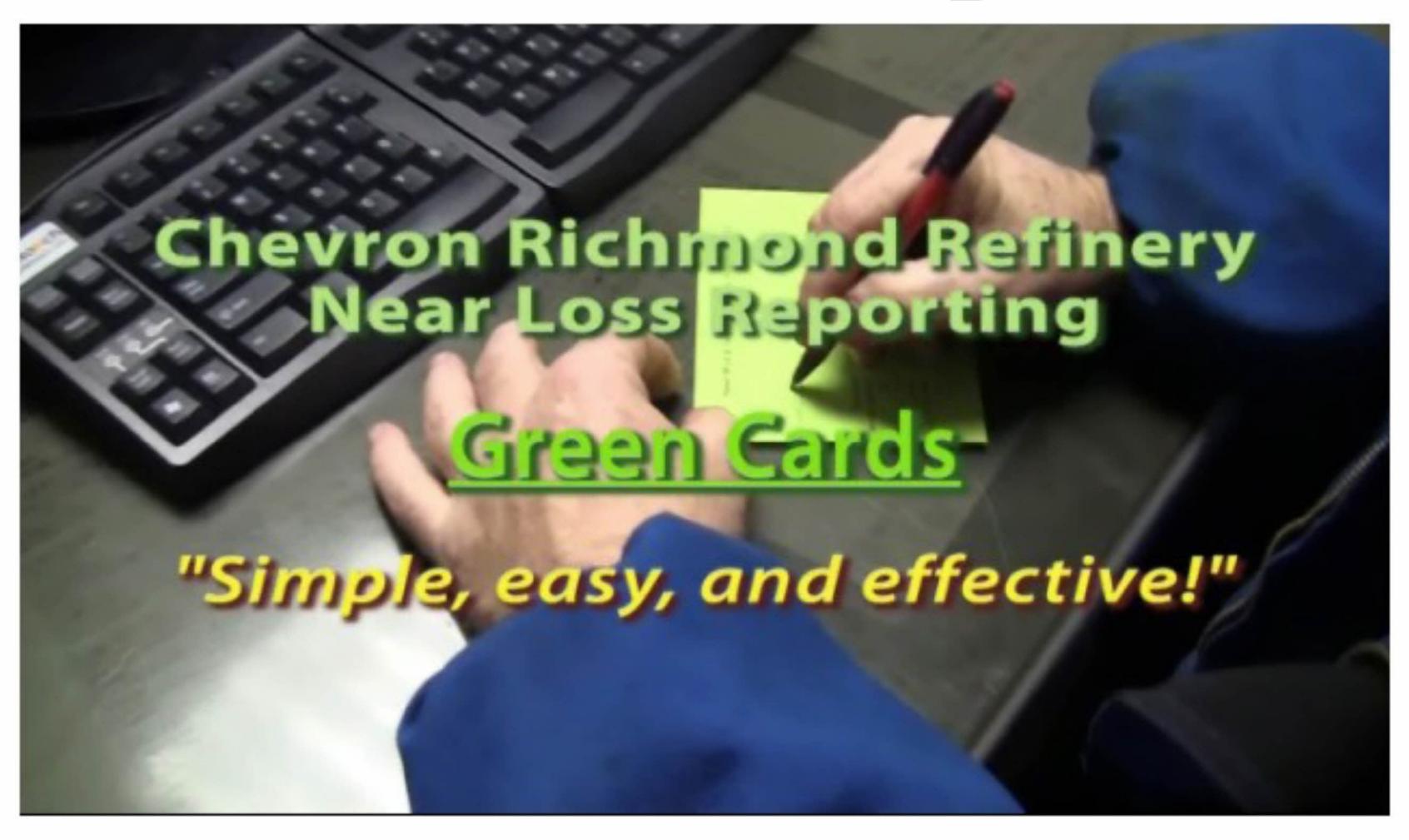
New Take 5 to Recognize Website!

To recognize those individuals and work groups who positively influenced/supported you to get the job done safely—incident and injury free!

- 1.Purpose Provide meaningful personal recognition for a job well done on a regular basis.
- 2. Who? Anyone can provide recognition (Positive Feedback) for a job well done. Positive Recognition from Supervisors and Peers is a great way to build team work and good communication skills.
- 3. When? During a recurring team meeting as a short topic on recognition, or anytime that you see efforts of work.
- 4. Why? We have many great things happening and people deserve to hear that people see and appreciate their efforts.
- 5.How? Identify a pinpointed task or behavior that had a positive impact on our business or our work environment. share it with your team "Who Did What?" and "Here's Why It Made a Difference." All who hear the recognition can share the recognition with the receiver if they were not present to hear it.

Check out the new Take 5 to Recognize Website.

Near Loss Reporting



A Near Loss (also know as a Near Miss) is an event which, under slightly different circumstances or if left unmanaged, could have resulted in a loss.

Near Losses include all unsafe working conditions and unsafe behaviors.

If a near loss has been identified, the person who identified the near loss is responsible for documenting and submitting the loss or near loss information.

Near losses can be submitted:

- 1.into the IMPACT ERM database,
- 2.verbally to a supervisor,
- 3.anonymously through the TOP program,
- 4.by completing a Near Miss "Green" Card preferred for Contract Partners.
- 5.An alternative method for near loss reporting is in development.